

AETC Ltd

CNC Machinist / Grinders/ Welders

35 Magna Rd, Wigston LE18 4ZH

[PCC Airfoils - UK Operations](#)

CNC Machinist

Overall Purpose:

To operate CNC Machines (EDM) in line with workload requirements, ensuring that all parts are machined to meet customer requirements and strict quality standards.

Key Responsibilities:

- Operating CNC G Machines, ensuring that parts are machined in accordance with the agreed method specification
- Attain machine setting skills to enable machine set ups in line with Company requirements.
- Understanding of engineering drawings, ensuring that fixtures are correctly aligned
- Inspecting parts in line with quality procedures and taking any necessary, approved, action to resolve quality issues
- Operating CMM machines to support inspection requirement.
- Consistently achieving all targets (production, quality, housekeeping etc), as set by the Cell Manager.
- Adherence to all company policy's and procedures, including SOX, Code of Conduct and Health and Safety.

Requirements for the position of the CNC Operator:

- Previous experience in CNC EDM is advantageous but not essential.
- Previous experience in CNC machining is advantageous.
- Experience within an Aerospace sector is advantageous.
- Ability to read engineering drawings
- Able to self-inspect own parts using manual measuring equipment
- Experience of using machinery is advantageous.

And there are two vacancies for this position.

Grinders

Overall, Purpose:

To operate CNC Machines (Grinding) in line with workload requirements, ensuring that all parts are machined to meet customer requirements and strict quality standards.

Key Responsibilities:

- Operating CNC Grinding Machines, ensuring that parts are machined in accordance with the agreed method specification
- Attain machine setting skills to enable machine set ups in line with Company requirements.
- Understanding of engineering drawings, ensuring that fixtures are correctly aligned
- Inspecting parts in line with quality procedures and taking any necessary, approved, action to resolve quality issues
- Operating CMM machines to support inspection requirement.
- Consistently achieving all targets (production, quality, housekeeping etc), as set by the Cell Manager.
- Adherence to all company policy's and procedures, including SOX, Code of Conduct and Health and Safety.

Requirements for the position of the CNC Operator:

- Previous experience in CNC Grinding is advantageous but not essential.
- Previous experience in CNC machining is advantageous.
- Experience within an Aerospace sector is advantageous.
- Ability to read engineering drawings
- Able to self-inspect own parts using manual measuring equipment
- Experience of using machinery is advantageous.

The hours and wage for these roles are the same and are as follows:

Hours

37-hour contract - 3 shift pattern (morning, afternoon and night rotation)

Morning Hours

05:45 - 13:45 Monday - Thursday

05:45 - 10:45 Friday

Afternoon Hours

13:45 - 21:45 Monday - Thursday

10:45 - 15:45 Friday

Night Hours

21:45 - 05:45 Monday - Thursday

15:45 - 20:45 Friday

Please note whilst training for the role hours of work will be -

08:00 - 16:25 Monday - Thursday

08:00 13:20 Friday

Holidays

26 days floating + 7 statutory days

This holiday entitlement increases after 10 years to 27 days

Overtime

Overtime available and paid in line with agreed rates

This Role is a 37 hour contract and pays:

Basic Salary: £13.04 per hour

Shift Premium for 3 shift rotations is 21% - £2.73

This gives a starting hourly rate on shifts of £15.76

There is opportunity for an increase to £17 per hour (inc. shift pay) following comprehensive training regimes.

TIG welder

Overall Purpose:

Provide welding support on a range of Aerospace and Industrial components in line with customer requirements.

Key Responsibilities:

- Completion of Tig welding tasks on Aero and IGT components in line with Customer specification
- Completion of critical tube welding tasks, welding of vanes to vanes
- Inspection of work to ensure compliance with strict quality standards
- Using a range of air tools to perform work tasks
- Completion of all necessary paperwork (i.e batch cards)
- Understanding of basic Engineering drawings and method specifications.
- Adherence to all company policy's and procedures, including SOX, Code of Conduct and Health and Safety.

Requirements for the position of the Welder:

- Proven experience of TIG welding, ideally gained on aerospace and/or gas turbines
- Experience of working in a fast paced Manufacturing / Engineering environment
- Experience of using hand / air tools
- Ability to understand method specifications and basic engineering drawings
- Experience of using measuring systems to ensure quality adherence

Hours are as follows:

Hours

37-hour contract - 2 shift pattern (shifts may change in line with demand and three shift working may be required)

Morning Hours

05:45 - 13:45 Monday - Thursday

05:45 - 10:45 Friday

Afternoon Hours

13:45 - 21:45 Monday - Thursday

10:45 - 15:45 Friday

Please note whilst training for the role hours of work will be -

08:00 - 16:25 Monday - Thursday

08:00 13:20 Friday

Holidays

26 days floating + 7 statutory days

This holiday entitlement increases after 10 years to 27 days

Overtime

Overtime available and paid in line with agreed rates

Job Type: Full-time

Basic Salary: £13.19 per hour

Shift Premium for 2 shift rotations is 19% - £2.51

This gives a starting hourly rate on shifts of £15.70 inclusive of shift premium.

There is an opportunity for the hourly rate to increase by 0.65p per hour once certain accreditations have been achieved taking the hourly rate to £16.35.

To apply for all roles.

Please send CV to Mahendra.patel@leicester.gov.uk